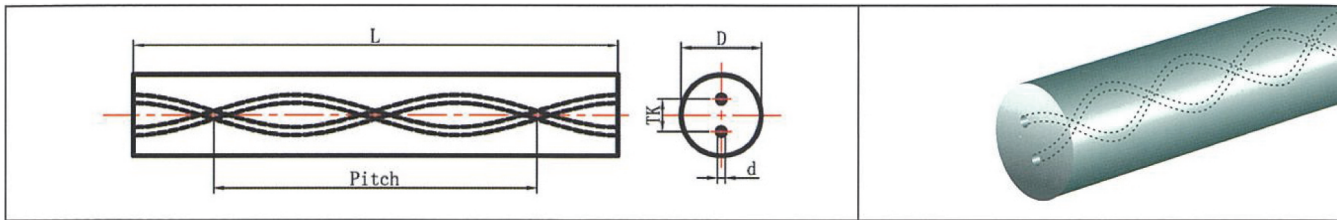


30° 雙螺旋冷卻孔圓棒

30° Two Helical Coolant Ducts



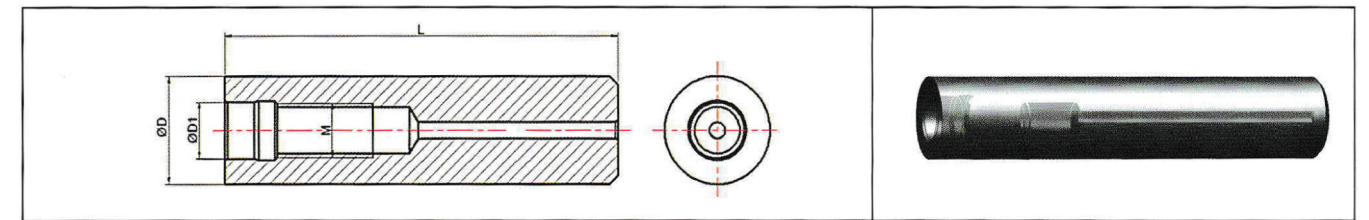
毛坯 Preform Blanks		精磨 h6 Fine Grinding h6	長度 公差 0/+5 Length 0/+5	型號：HE-30° Model: HE-30°				型號：2H-30° Model: 2H-30°				螺距 Screw Pitch		
外徑 External Diameter	公差 Tolerance			孔距 Hole Distance	公差 Tolerance	內徑 Inside Diameter	公差 Tolerance	孔距 Hole Distance	公差 Tolerance	內徑 Inside Diameter	公差 Tolerance			
4.3		4.0	330	2.10	±0.1	0.60		2.10	±0.1	0.60		21.77		
5.3		5.0		2.10		0.70	±0.1					±0.1	27.21	
6.3		6.0		2.70	±0.2	0.80		2.40	±0.2	0.70			32.65	
7.3		7.0		3.50		1.00					1.00			
8.3		8.0		3.40		1.00		3.80		1.00			43.53	
9.3		9.0		4.50	±0.3	1.40	±0.15		±0.3		±0.15		48.97	
10.3		10.0		4.80		1.30				4.50		1.40		
11.3	+0.3 / +1.3	11.0		4.90		1.40							59.86	
12.3		12.0		6.30	1.70		5.85	1.40					65.3	
13.3		13.0		6.10	1.75								70.74	
14.3		14.0		6.70	±0.4	1.80	±0.20		±0.4	1.75	±0.20			76.18
15.3		15.0		7.30		1.75								
16.3		16.0		8.00	2.00		7.90	1.75						87.06
17.3		17.0		8.50	1.75									92.5
18.3		18.0		9.00	±0.45	2.30		9.15	2.00					97.95
19.3		19.0		9.70	±0.4	2.00	±0.25				±0.25			103.39
20.3		20.0		10.0	±0.5	2.50	±0.20	9.90	±0.5	2.00				108.83

單位：mm

** 非標準規格和牌號可根據客戶要求提供

高精度硬質合金數控銑刀延長杆

High Precision Carbide Modular Shanks



型號 Model	外徑 h6 External Diameter h6	長度 Length	外徑 1H6 External Diameter 1h6	螺紋孔 Screw Thread
CMS 10L100-M6	10	100	6.5	M6
CMS 10L150-M6	10	150	6.5	M6
CMS 12L100-M6	12	100	6.5	M6
CMS 12L150-M6	12	150	6.5	M6
CMS 16L100-M8	16	100	8.5	M8
CMS 16L150-M8	16	150	8.5	M8
CMS 16L200-M8	16	200	8.5	M8
CMS 16L250-M8	16	250	8.5	M8
CMS 20L100-M10	20	100	10.5	M10
CMS 20L150-M10	20	150	10.5	M10
CMS 20L200-M10	20	200	10.5	M10
CMS 20L250-M10	20	250	10.5	M10
CMS 20L300-M10	20	300	10.5	M10
CMS 25L150-M12	25	150	12.5	M12
CMS 25L200-M12	25	200	12.5	M12
CMS 25L250-M12	25	250	12.5	M12
CMS 25L300-M12	25	300	12.5	M12
CMS 32L150-M16	32	150	16.5	M16
CMS 32L200-M16	32	200	16.5	M16
CMS 32L250-M16	32	250	16.5	M16
CMS 32L300-M16	32	300	16.5	M16
CMS 32L400-M16	32	400	16.5	M16

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單位：mm

High Precision Carbide
Modular Shanks